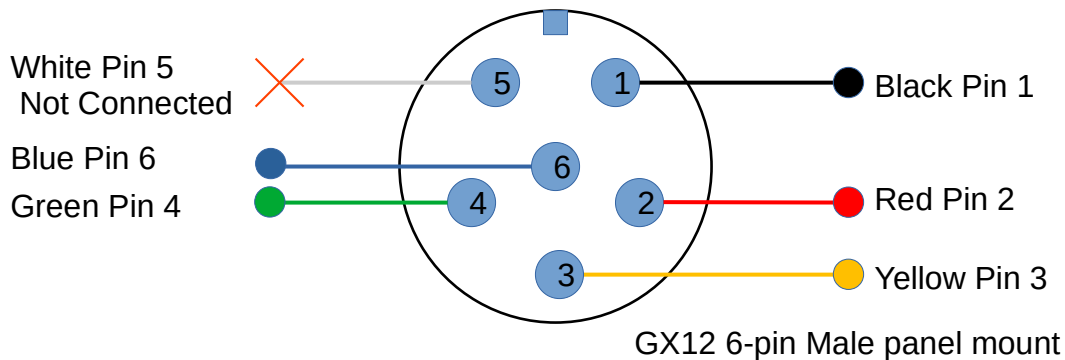
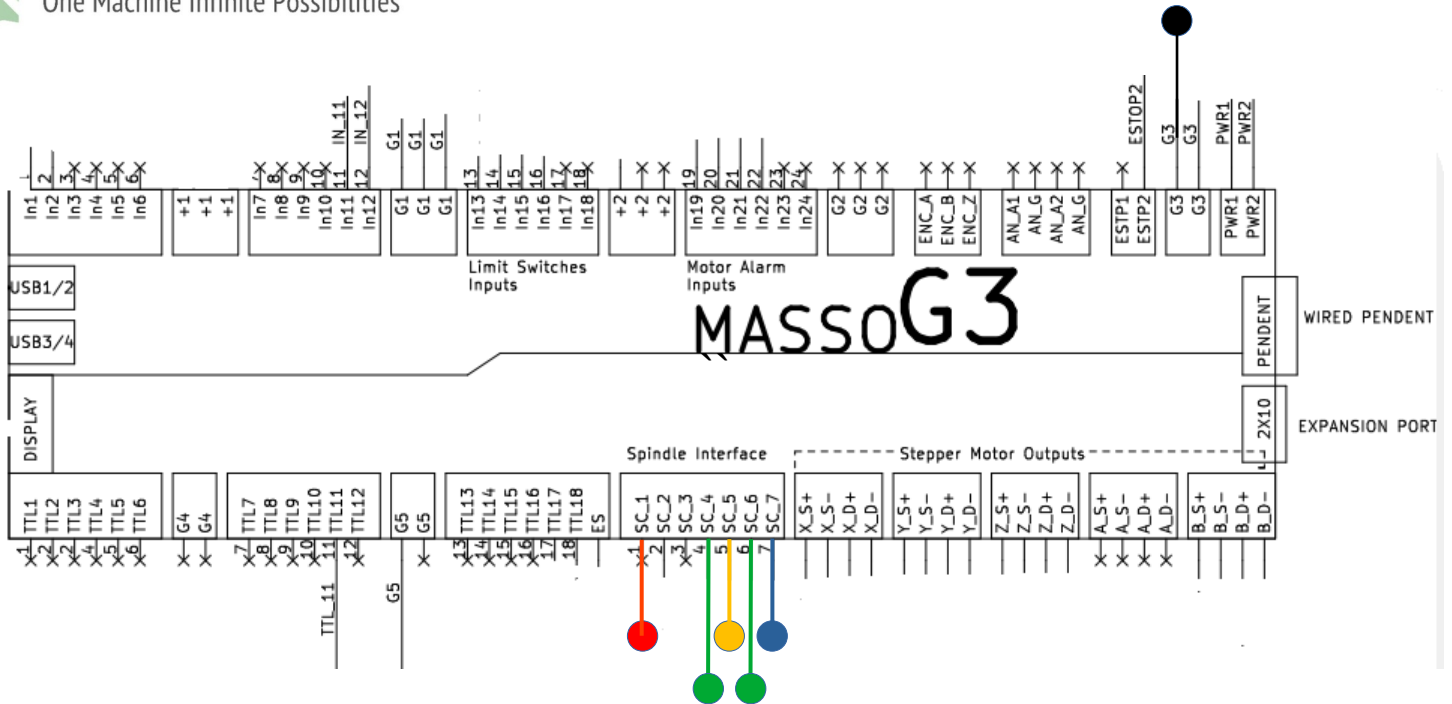


VFD Wiring on the Elite



Masso G3 Pin	Connector Pin
G3 (GND)	Pin 1 Black
SC-1 0-10V Speed Control	Pin 2 Red
SC-5 CW-Direction From Opto	Pin 3 Yellow
SC-4 & SC-6 Emitter from Internal Opto	Pin 4 Green
Not Connected	Pin 5 White
SC 7 CCW-Direction From Opto	Pin 6 Blue

See VFD Vendor and /or Masso for wiring instructions.

<https://docs.massos.com.au/wiring-and-setup/setup-and-calibration/spindle-vfd-examples>